A comparison of tyre/road noise generated on NSW pavements to international studies

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ABSTRACT

A study of the tyre/road noise generated by 20 pavements surfaces representing a wide range of construction materials, techniques and surface textures constructed in NSW was undertaken and compared against the results of similar studies of 75 pavements constructed overseas. A range of more than 14 dB in passby noise levels was reported over the pavement types investigated with the NSW data being consistent with international data for similar pavement types. In general a range of low noise asphalts were found to return the lowest overall noise levels followed by concrete pavements that had minimal surface texture. Dense grade and stone mastic asphalts, and exposed aggregate concrete were found to perform better than randomly transverse typed concrete pavements. Longitudinally typed concrete pavements are not a design that is used in NSW however in international studies they were found to return noise levels similar to that of dense graded asphalts. Uniformly typed pavements and those which generate acoustic energy in discrete frequency bands were found to be amongst the loudest pavements.

INTRODUCTION

This paper reports the results of a Roads and Traffic Authority of NSW (RTA) funded study into the noise generated by a passenger vehicle travelling under controlled conditions over a number of pavements constructed in NSW. It has long been acknowledged that the different materials and techniques used in the construction of road pavements are significant contributors to the varying levels of road traffic noise that are generated (Samuels 1982 a & b, Samuels 1996, Samuels and Parnell 2001, Dash, Bryce, Moran and Samuels 2002, Sandberg & Ejsmont 2002). More recently there has been a general awareness that the noise generated from certain types of pavements was being found to be more annoying than that generated on other types of pavements despite similar overall noise levels. In particular, complaints to the RTA indicated that noise generated on concrete pavements were considered to be the most annoying. In some cases, the level of complaint has been such that concrete pavements have been overlaid with a thin layer asphaltic wearing surface to reduce the noise generation.

Some research work has also been reported on the most annoying characteristics of road traffic noise generated by concrete pavements. The majority of this research has been performed in the USA and Europe with a frequency spectral energy analysis being the key to identifying the most annoying characteristics. A comprehensive study undertaken in the USA by the Wisconsin Department of Transport (Kuemmel, Sontag, Crovetti, Becker, Jaeckel, and Satanovsky 2000) investigated both internal and external vehicle noise levels as well as undertaking an analysis of the texture characteristics of the concrete pavements examined. In this particular study, frequency spectral analyses were conducted on a substantial set of empirical data. It was found that the presence of tonal components in these frequency spectra, which resulted from energy being focused in discrete frequency bands, appeared to be the cause of increased annoyance compared to that associated with more broad-band road traffic noise.

Confirmation of the results of studies such as those of Kuemmel et al (2000) along with determination of the practi-

cal feasibility of constructing what they identified as "quieter" pavements would potentially deliver considerable benefits in terms of acoustic, economic and resource use to the RTA and its stakeholders. These potential benefits were considered sufficient enough to warrant further investigation and the RTA subsequently funded a study to conduct insitu empirical testing of several pavement surfaces in current use. This study was designed to examine a total of 20 pavements. Furthermore, it was set up to develop a data analysis procedure that would allow the outcomes of the study to be compared with those of other Australian and overseas studies. In addition, the analysis procedure would also provide a uniform method of ranking pavement noise attributes against various acoustical performance criteria. In this way detailed assessments of the performance of concrete pavements in terms of noise generating potential might be obtained in order to develop methods to optimise their acoustic performance.

ASPECTS OF ROAD TRAFFIC NOISE

Noise generation

The type of road pavement surface is a significant factor in the process by which tyre/road noise is generated (Samuels 1982a & b, Samuels 1994, Samuels and Hall 2005). Sandberg and Ejsmont (2002) describe in detail the mechanisms of tyre/road noise generation, however it is generally accepted that an air pumping mechanism is the primary mechanism involved. The roadside noise produced by a vehicle under constant speed, free flow operating conditions is dominated by tyre/road generated noise at speeds above a certain value. For passenger vehicles in reasonably maintained condition this will usually be around 30 - 35 km/h while for heavy vehicles it is typically around 40 - 50 km/h (Sandberg & Ejsmont 2002). Above these speeds all other noise sources become negligible contributors to overall level of roadside noise produced by the vehicle. The RTA (Campbell & Isles 2001) nominates that for traffic as a whole, tyre/road noise begins to dominate the noise catchment at around 70 km/h. As a consequence of this, reduction in tyre/road generated noise is an effective source control treatment for high speed highways.

Pavement surface textures

Pavement design guidelines for Australian roads are given in the Pavement Technology Series of publications produced by Austroads and Standards Australia. In particular, Austroads (2004) states that the wearing surface texture specified for the road should "take into consideration the traffic speed, grade, cross-fall, carriageway width and rainfall". Whilst acknowledged as an aspect of pavement design, noise generating potential is not yet a primary consideration in the selection of pavement surfacing.

The orientation of texture can have a significant influence on the noise level that is generated on a particular pavement. Asphalt pavements have a random texture that is similar in all directions and can be considered to be isotropic. The opposite case such as that displayed by transversely or longitudinally tyned concrete is known as anisotropic and refers to textures that are mostly periodic. When a tyre passes perpendicularly over a transversely tyned pavement the tyre impact is in phase over the whole width of the tyre which results in a number of air displacement mechanisms such as pumping and pipe resonances (Sandberg & Ejsmont, 2002). It is therefore desirable to avoid construction of anisotropic textures unless they are longitudinally orientated.

Asphalt surfaces and especially the low noise range of asphalts have optimised isotropic surface texture as a result of having a more honeycomb surface with cavities (air voids) that tend to capture rather than reflect noise. Additional texturing is not generally applied to asphaltic pavements, however concrete pavements can be finished with a variety of insitu surface treatments that may be varied to suit anticipated traffic levels and local conditions.

Tyning

Tyning is achieved by dragging a steel comb over the surface of wet concrete. The tyning may be longitudinal or transverse however in Australia longitudinal tyning is not used because of drainage and safety concerns particularly the 'tram tracking' effect that may occur for bicycles. Tyne spacing may be regular or randomised such that average spacing is between 10 mm and 30 mm. A common abbreviation, which is used in this paper, to describe texture is 3/13/LH were 3 stands for 3 mm tyne depth, 13 represents the nominal tyne spacing and LH (or CH) stand for either Light or Course Hessian drag.

Hessian dragging

Hessian dragging is achieved by dragging a wet Hessian cloth along the whole width of the paved area immediately after concrete paving is complete. In some cases the Hessian is given some horizontal movement to create a longitudinal waveform on the surface. It provides adequate skid resistance and aquaplaning performance for vehicle speeds below 80 km/h. Hessian dragging is undertaken prior to any additional tyning.

Low noise pavements

In Australia, the majority of high speed pavements are constructed of concrete or Dense Graded Asphalt (DGA). However, differing construction techniques have contributed to considerable variability in the noise levels generated by particular examples of both these type of pavements (Samuels 2004, Samuels and Hall 2005). There is a range of so called "low noise" pavements available in the market, and these include the following:

- Open Graded Asphalt (OGA)
- The stone mastic range of gap graded asphalts (SMA)
- Proprietary low noise asphalts designs

• Exposed Aggregate Cement Concrete (EAC).

THE EMPIRICAL STUDY

Pavements studied

The empirical study reported in this paper involved an investigation of the roadside noise generated by 20 pavements. Included in this set were 10 conventional type concrete pavements covering a range of textures along with an EAC type. Also included were four hotmix type asphalts including one conventional DGA and one SMA pavement. In addition a proprietary product marketed by Boral under the name of LoNoise was included. This pavement is a DGA type asphalt that incorporates comminuted scrap rubber and which is paved according to a set procedure and was tested 8 months after opening to traffic. Another hotmix type DGA pavement tested that also incorporated comminuted scrap rubber in the bitumen/aggregate mix was also tested.

Three bitumen sprayed seals with varying nominal aggregate sizes were also investigated, firstly because anecdotally they have been subjectively rated by drivers as being noisy surfaces. Secondly, Samuels (1982 a&b and 2004) and Samuels and Hall (2005) had demonstrated the high noise attributes of these pavements. Finally, two sections of conventionally constructed concrete pavement which had been overlaid with a thin layer of OGA were tested. The OGA overlay had significantly deteriorated at the time of testing and for most purposes resembled a DGA. The major problem with this overlay was that reflective cracking from the concrete pavement below had resulted in spalled joints in the asphalt wearing surface. Subsequent crack filling resulted in an uneven transverse joint at regular intervals of around 4 m.

Development of the test procedure

The noise data were collected using a bank of microphones located adjacent to the section of pavement under investigation. This controlled test passby method was based on the Australian Design Rule 28/01 which deals with the external noise levels of motor vehicles (Department of Transport and Regional Services 2003). The microphones were located at a set distance and height in respect to each of the pavements being investigated. For each measurement the test vehicle always travelled at a constant known velocity on the normally travelled wheel tracks and care was taken to ensure that the noise measurements were not influenced by any extraneous noises. This procedure was also very similar to the well known statistical passby method (ISO 1997) where roadside noise levels and speeds are measured for individual vehicles in the traffic stream.

The test vehicle was a 2005 Ford Falcon sedan which was fitted with Goodyear Eagle NTCS 215/60R16 steel belt radial tyres inflated to 290 kPa. Measurements were made at 100 km/h with the velocity of the test vehicle checked externally using a radar speed gun and internally using a Global Positioning System (GPS) receiver. It was determined that all data presented in this study were collected at a test vehicle speed of 100 km/h +/- 2 km/h.

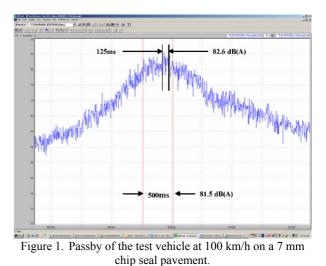
Data were collected by a bank of three microphones, each set at a height of 1.2 m above the pavement and at a setback of 7.5 m from the centre of the lane in which the test vehicle was driven. The use of three microphones allowed for any variations in each pavement surface to be investigated whilst also tripling the amount of data collected. An audio trace of the vehicle passby was captured from each microphone channel to allow post-processing and replaying of the audio signal. Post-processing allowed a vast number of acoustical descriptors to be assessed as well as facilitating spectral analysis of the signal in 5 ms steps.

The majority of passby noise level studies such as Samuels and Parnell (2001) and Abbott and Phillips (1996) have reported the maximum "A" weighted noise levels. In practice the maximum passby noise level occurs when the vehicle is directly adjacent to the measurement point. However, spectral emissions vary as a vehicle passes the measurement point because the noise propagation to the front, side and rear of the passing vehicle varies with acoustic frequency. Moreover, the spectral components of the passby noise signal are also modified by the Doppler effect (Sandberg & Ejsmont 2002, Samuels 1982 a & b). For the present study it was deemed appropriate to report data collected for the NSW sites as the maximum LAeq noise levels measured over a 125 ms period and over a 500 ms period along with the associated spectral data recorded over the same 500 ms interval. This 500 ms average allowed, in the authors' experience, a more reproducible result to be achieved and reduced any other potential data distortion effects associated with discrete frequency analysis. Figure 1 shows the time evolution of the test vehicle passing a single microphone characterised by rapid fluctuations in the acoustic signal. Samuels (1982a) describes how the directivity of the tyre/road generated noise can contribute to the spurious nature of the acoustic wave front as it reaches the recording microphone.

Instrumentation

A 01dB Metravib Harmonie four channel analyser was used to collect and analyse the roadside noise data. This instru-

ment is capable of collecting data from up to four type 1 microphones simultaneously at a sampling rate of 51.2 kHz.



Roadside noise data

Results of the maximum LAeq noise levels in the 125 ms and 500 ms periods averaged from up to five vehicle passbys appear in Table 1. A graph of the 500 ms spectral data for all pavements tested is given in Figure 2.

Site	Location	Surface Texture	Leq Noise Le- vel dB(A)	
			125ms	500ms
Concrete 1	H10 Yelgun - Chinderah	Skewed 1:10 and randomly tyned 3/13/LH	84.6	83.9
Concrete 2	MR23 West Charlestown Bypass	Hessian drag only, no transverse types	77.3	76.7
Concrete 3	H10 Raymond Terrace	Random transverse types 3/13/LH	82.1	81.4
Concrete 4	H10 Raymond Terrace	Exposed Aggregate Concrete	81.1	80.5
Concrete 5	MR82 Link Road	Turf drag only	80.6	80.0
Concrete 6	H10 Karuah Bypass	Random transverse types 3/13/LH	84.0	83.2
Concrete 7	MR617 Foreshore Road	Uniform transverse broom no Hessian drag	88.7	87.9
Concrete 8	F3 Freeway Ph 593	Random transverse types 3/13/CH	83.3	82.6
Concrete 9	H10 Coffs Hbr Sth Bound	Random transverse types 3/13/LH	83.1	82.3
Concrete 10	H10 Coffs Hbr Nth Bound	Random transverse types 3/13/LH	81.8	81.2
Concrete 11	F3 Freeway Dora Ck Ph 565	Random transverse types 3/26/LH	85.5	84.6
Asphalt 1	H10 Raymond Terrace Ph 627	14 mm Dense Graded Asphalt	80.5	79.9
Asphalt 2	H1 Nth Distributor Sth Bound	Boral Crumbed Rubber Asphalt	77.4	76.8
Asphalt 3	H1 Nth Distributor Nth Bound	Boral Lo Noise Asphalt (New)	73.5	72.8
Asphalt 4	H1 Nth Distributor Nth Bound	Boral Lo Noise Asphalt (8 months old)	75.5	74.6
Asphalt 5	H10 Coopernook	Stone Mastic Asphalt	81.7	81.2
Seal 1	MR24 Snowy Mtns Hwy, Tumut	7 mm Chip Seal	81.5	80.6
Seal 2	MR24 Snowy Mtns Hwy, Tumut	14 mm Chip Seal	84.6	83.5
Seal 3	H10 Pacific Hwy, MacLean	14 mm Chip Seal with a 7 mm scatter	83.2	82.6
Overlay 1	F3 Freeway Ph 434	Open Grade Overlay on Concrete	85.5	84.3
Overlay 2	F3 Freeway Ph 436	Open Grade Overlay on Concrete	86.6	85.6

Table 1. Locations and Results of Data Collected on NSW Pavements.

Maximum 500 ms Frequency Spectra All NSW Pavements

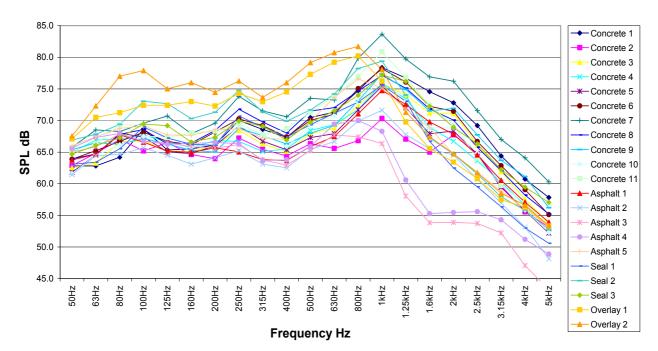


Figure 2. Frequency Data from NSW Pavements

Statistical Variation

Statistical deviations and variations are to be expected in all forms of data collection. For this study three variables were identified and are identified as:

- 'within pavement' variation which is defined as the difference between measurement locations (represented by the 3 microphone locations) on the one individual pavement surface;
- 'test run' variation which is the variation at one single measurement point (represented by an individual microphone) over the multiple test runs that are recorded at that location on the one pavement;
- 'within pavement type' variation which is the variation between pavements of similar construction, texture and type.

Whist an objective of most pavement noise studies is to compare a range of different pavements, it has been found that there can be considerable variations in acoustic attributes within one pavement. 'Within pavement' variability can be as much as 2 to 3 dB(A) (Samuels, 2005), (Sandberg & Ejsmont, 2002). To reduce sampling error the present study utilised a bank of three microphones that were nominally spaced 10 m apart. This had the advantage of testing three sections of the pavement under investigation as well as collecting three wave files for each controlled passby by the test vehicle. Visually it was obvious that surface texture was often quite variable over the section of pavement adjacent to the bank of microphones, a consequence of which could be observed as the magnitude of the resultant 'within pavement' variation in passby noise level.

Figure 3 shows graphically the 'within pavement' variability over short sections between microphone locations. Of particular interest is the large variability associated with concrete pavements, several of which exhibited a range of more that 2 dB(A) between highest and lowest recordings. The 'within pavement' variability is also more significant because other sources of error such as that caused by fluctuations in speed are largely eliminated by the close proximity of the microphones to each other ensuring minimal opportunity for fluctuations in speed between measurement locations.

Visually the asphalt pavements appeared more uniform, an observation that was confirmed acoustically as they also showed much less variation with a range of 2.0 dB(A) or less being recorded for all pavements tested.

In a study of pavement noise in Texas (McNerney et al, 1998) it was also noted that there was an average pavement variation of 0.5 dB(A) between two microphones spaced 15 m apart with no valid runs exhibiting a variation of more than 1.2 dB(A). These findings are consistent with those found in the present study.

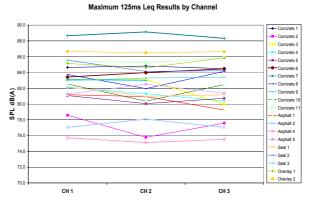


Figure 3. Within Pavement Variation for NSW Data

Table 2. Results of Data from all Studies

Surface

Asphalt Asphalt PCC Asphalt Asphalt

Asphalt Asphalt Asphalt PCC Asphalt PCC PCC Asphalt PCC Asphalt

Asphalt PCC Chip Seal Asphalt Asphalt Asphalt PCC

PCC Asphalt PCC PCC PCC PCC Asphalt PCC

Table 2. Results of Da					
Location Nth Distributor Nth Bound	Road H1				
South Africa West Charlestown Bypass Nth Distributor Sth Bound	MR23 H1				
US 281 Sth of SH46, San Antonio South Africa					
South Africa					
Wisconsin Iowa	I-43 I-163				
MOPAC @ 45th - Austin Raymond Terrace Ph 627	H10				
Link Road	MR82				
Colorado Mopac Sth of Slaughter Lane	1-70				
lowa Wisconsin	I-163 I-43				
Raymond Terrace	H10				
Snowy Mtns Hwy, Tumut Loop 1604 - San Antonio	MR24				
Wisconsin	I-43				
Padre Is Dr, Corpus Christi Coffs Hbr Nth Bound	H10				
Coopernook Bypass Bergstrom AFB, Runway	H10				
Colorado	1-70				
Raymond Terrace North Dakota	H10 I-94				
Wisconsin Wisconsin	I-43 I-43				
Fort Worth	1-45				
Padre Is Dr, Corpus Christi North Dakota	1-94				
Wisconsin	STH 29				
Wisconsin Minnesota	I-43 US 169				
Coffs Hbr Sth Bound Wisconsin	H10 STH 29				
MOPAC @ Braker - Austin					
Wisconsin F3 Freeway Ph 593	STH 29 F3				
Pacific Hwy, Maclean North Dakota	H10 I-94				
New Wisconsin	STH 29				
Minnesota New Wisconsin	US 51 STH 29				
North Dakota	1-94				
Karuah Bypass Houston	H10				
lowa Houston	I-163				
Colorado North Dakota	I-70 I-94				
Snowy Mtns Hwy, Tumut	MR24				
New Wisconsin Iowa	STH 29 I-163				
SH16 northwest of Helotes Decker Lane					
Wisconsin	US 151				
Yelgun - Chinderah South Africa	H10				
New Wisconsin Minnesota	STH 29 US 169				
North Dakota	1-94				
Bergstrom AFB, Runway Iowa	I-163				
New Wisconsin Wisconsin	STH 29 STH 29				
F3 Freeway Ph 434	F3				
Minnesota New Wisconsin	US 12 STH 29				
Wisconsin Wisconsin	STH 29 STH 29				
Wisconsin	STH 29				
Colorado F3 Freeway Dora Ck Ph 565	I-70 F3				
Minnesota	US 169 I-70				
Colorado Iowa	I-70 I-163				
Wisconsin Wisconsin	STH 29 US 51				
Minnesota	US 169				
Mueller Airport Runway F3 Freeway Ph 436	F3				
New Wisconsin Wisconsin	STH 29 STH 29				
lowa	I-163				
New Wisconsin Wisconsin	STH 29 STH 29				
Colorado	1-70				
New Wisconsin New Wisconsin	STH 29 STH 29				
Minnesota Foreshore Road	US 169 MR617				
South Africa	consider a f				
South Africa					

	Texture
	Boral Lo Noise 8 months old Whisper Course
	lessian drag only, no transverse tynes
	Boral Crumbed rubber
	lovachip Old
	Open Grade Asphalt Dense Graded Asphalt
	Std. ACP
	19mm uniform long. (1.5 mm d)
	OGA + Microsurfacing
	4 mm Dense Graded Asphalt
	'urf drag only 19mm uniform long. saw cut
	GA Course Matrix
	19mm uniform long. (1.5 mm d)
	Std. ACP
	Exposed Aggregate Concrete Imm Chip Seal
	Dense Graded Asphalt New
	SMA, 9mm stone
	lovachip New
	Random transverse tynes 3/13/LH Stone Mastic Asphalt
	RCP Ungrooved
	19mm uniform long.
F	Random transverse tynes 3/13/LH
ļ	Trans., var., 26,51,76,102mm SHRP ACP
	SHRP ACP Ground PCCP
	Dense Graded Asphalt
۵	OGA + Microsurfacing
	19mm uniform long.
	25mm uniform long. SMA, 16mm stone
	19mm uniform long.
F	Random transverse tynes 3/13/LH
	13mm uniform trans., (1.5mm d)
	Dense Graded Asphalt Old 13mm uniform trans.
	Random transverse tynes 3/13/CH
	4mm Chip Seal with a 7mm scatter
	13mm uniform trans. 9mm random skew 1:6, LHF
	38mm random skew 1:6, LHF 38mm random trans.
	25mm random long.
	5mm uniform skewed 1:6, RHF
	Random transverse tynes 3/13/LH Jniform transverse tynes Old
	13mm uniform trans. (3-5mm d)
ι	Jniform transverse tynes New
	13mm uniform trans.
	19mm uniform trans. 4mm Chip Seal
	19mm random skew 1:4, LHF
	19mm uniform trans., (IA. Std.)
	0mm Chip Seal
	CRCP Untyned 25mm random trans. (Zignego)
5	kewed 1:10 and randomly tyned 3/13/LH
1	9mm Chip Seal
1	25mm random skew 1:4, LHF
	LTD only 25mm uniform trans.
	25mm uniform trans. IRCP Transversely grooved
	Milled PCCP
1	25mm random skew 1:6, LHF
	25mm random trans. (Trierweiller)
	Open Grade Overlay on PCC 19mm random trans.
	25mm uniform long.
I	Manuf. random trans.
	25mm uniform skewed 1:6, LHF (1.5mm d)
	19mm uniform trans. Random trans, saw cuts (16.22.19 mm)
	Random trans. saw cuts (16,22,19 mm) Random transverse tynes 3/26/LH
	19mm Unif. Long.
	Random trans. (16,22,19 mm)
	13mm uniform trans., sawcut Skidabrader, PCCP
	Skidabrader, PCCP 25mm random trans. (Vinton)
	19mm random trans.
	OGA Transversely grooved
	Open Grade Overlay on PCC 19mm random long.
	21mm truly random trans
	19mm random trans. (3-5 mm d)
	19mm random trans.
	25mm uniform trans. 25mm uniform trans. (CO, Std.)
	25mm uniform trans. (CO. Std.) 25mm random trans.
1	25mm uniform trans.
	38mm random trans.
	Iniform transverse broom no Hessian drag RCP
	3mm Chip Seal
1	

Max E00ms Log dl	P(A)
Max 500ms Leq dl 74.6	D(A)
76.6	
76.7 76.8	
78.9	
79.1 79.2	
79.4	
79.5	All Studies Data
79.5 79.9	NSW Data
80.0	
80.1	Wisconsin Data
80.1 80.4	Texan Data
80.4	
80.5 80.6	South African D
80.9	
81.0	
81.0 81.2	
81.2	
81.3	
81.4 81.4	
81.5	
81.6	
81.7 81.8	
81.9	
82.0	
82.0 82.1	
82.2	
82.3 82.4	
82.5	
82.6	
82.6 82.6	
82.7	
82.9	
83.1 83.2	
83.2	
83.2	
83.2 83.3	
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87.1	
87.1	
87.8 87.9	
88.4	
88.8	

Comparisons with other international studies

Comparisons were made of the outcomes of the present study with those of the aforementioned Wisconsin study (Kuemmel et al 2000) along with those from a Texan/South African study (McNerney, Landsberger, Turen & Pandelides 1998). In order to effect these comparisons, the data from these two other studies were reprocessed, taking into account differences in data collection procedures. In this way, comparisons were made of 500 ms maximum LAeq levels, as presented graphically in Figure 4 and in more detail in Table 2. It is apparent that the noise data determined in present study in NSW fits well with those of the other two international studies.

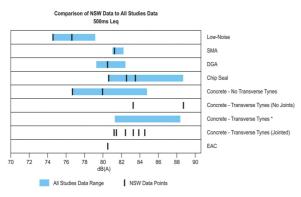


Figure 4. NSW Data Compared to Other Referenced Studies. * Information was not available from the international studies on the types of contraction joints used in concrete pavements

CONCLUSIONS

The acoustic properties of 20 pavements, representing examples of most of the rigid and flexible pavement types constructed in NSW, were examined in the study reported in this paper. While two OGA overlays were included in the study, they were compacted and resembled DGAs in poor condition. Consequently the outcomes for these pavements were not included in the conclusions of the study. Unfortunately no other examples of OGA pavements in reasonable condition were available at the time of conducting the study. The authors plan to investigate the acoustic properties of OGA pavements in NSW in the future and thus to expand the outcomes of the present study.

In summary the key conclusions of the present paper are as follows:

- The 13 mm transversely tyned concrete pavements studied produced the highest noise levels, followed by the 14 mm chip seal and then the concretes with no transverse tynings. The 7 mm chip seal and the EAC produced similar noise levels, marginally greater than the DGA. Finally, the so called low noise asphalts could produce the lowest noise levels, although this was not always the case.
- Noise levels on concrete pavements tested with transverse tyning were considerably higher than those on other concrete pavement surfaces tested. Based on 'within pavement' variation and visual inspection, prominent tyning appeared to be a major cause of this.
- It was not possible to make definitive conclusions on how to optimise the acoustic performance of pavement surfaces studied, particularly the concrete pavements. Methods and quality control of the application of pavement surface texturing are not at a standard of consistency whereby such conclusions could be drawn from the outcomes of the present study. It is therefore recommended that pavement engineers investigate methods for achieving a more uniform tyne depth and desired texture.

- The frequency spectra of the randomly tyned concrete pavements exhibited a rather prominent peak at around 1 kHz with other discrete peaks at lower frequencies bands. These peaks were substantially greater than any apparent in the spectra of the asphaltic pavements tested. This observation led to the tentative conclusion that the presence of these peaks in the concrete spectra, particularly those around 500 Hz and below, might be responsible for the annoying "whine" often associated with noise generated on concrete pavements. While this conclusion is consistent with the findings of Kuemmel at al (2000) in the USA, it has not yet been possible to identify any particular frequencies as being directly responsible for the "whine".
- LoNoise asphalt performed acoustically well compared to all the other pavement surfaces tested.
- The outcomes of the present study compared well with those of other international studies.
- Overall, stone mastic asphalt did not perform as well as expected in either NSW or overseas studies and this may warrant further investigation.
- Given the good results achieved for longitudinal and skewed tyned concrete pavements overseas it was intuitively expected that the NSW skewed and randomly tyned pavement would perform better than was recorded. This may have been as a result of the quality of the tyning process.

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